

Date: Thursday, 16/10/2008 4:40:35 PM
User: Julie Dawson

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : 212 DETAIL PARTS
Job Number : 42638	
Estimate Number : 13228	
P.O. Number :	Part Number : D2127251077
This Issue : 16/10/2008 S.O. No. :	Drawing Number : D212-725-1
Prsht Rev. : NC	Project Number : N/A
First Issue : 16/10/2008 Type : PURCHASED PARTS	Drawing Revision :
Previous Run : 42620	Material : N/A
Written By :	Due Date : 23/10/2008 Qty: 1 Um: Each
Checked & Approved By : <u>Julie Dawson</u>	
Comment :	

Additional Product

Job Number:



Seq. #: Machine Or. Operation: Description :

1.0 PG PURCHASING



Comment: PURCHASING
Issue P/O: 7396 to Eagle Copters
"Assembly of D212-725-1-077 with Dart IPP D212-725-1-077"
Send a copy of this IPP

OCT 29 2008

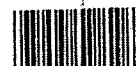
AS

2.0 D2127251077 Gusset



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)
GUSSET

3.0 OUTSIDE SERVICE OUTSIDE SERVICES



Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE
Pick:Qty Part Number Description Batch
1 D212-725-1-077 Gusset 7645211
Attach serviceable tags

OCT 29 2008

Julie Dawson

2- EAGLE
Fabricate/Pick the following parts in accordance with:
D212-725-1-077 REV. E

Material Certification / Proof of Traceability / Certificate of Conformity required

Date: Thursday, 16/10/2008 4:40:36 PM
 User: Julie Dawson

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	212 DETAIL PARTS
Job Number :	42638		
Estimate Number :	13228		
P.O. Number :		Part Number :	D2127251077
This Issue :	16/10/2008	Drawing Number :	D212-725-1
Prsht Rev. :	NC	Project Number :	N/A
First Issue :	16/10/2008	Drawing Revision :	
Previous Run :	42620	Material :	N/A
Written By :		Due Date :	23/10/2008
Checked & Approved By :	JW 08.10.16		
Comment :			

Qty: 1 Um: Each

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 PG PURCHASING



Comment: PURCHASING

Issue P/O: 7396 to Eagle Copters

"Assembly of D212-725-1-077 with Dart IPP D212-725-1-077"

Send a copy of this IPP

C 208/10/20

2.0 D2127251077 Gusset



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

GUSSET

3.0 OUTSIDE SERVICE OUTSIDE SERVICES



Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty Part Number Description Batch

1 D212-725-1-077 Gusset

Attach serviceable tags

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-077 REV. _____

Material Certification / Proof of Traceability / Certificate of Conformity required

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 16/10/2008 4:40:36 PM
User: Julie Dawson

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 42638

Part Number: D2127251077

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

5.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 16/10/2008 4:40:35 PM
 User: Julie Dawson

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: 212 DETAIL PARTS
Job Number	: 42638		
Estimate Number	: 13228		
P.O. Number	:	Part Number	: D2127251077
This Issue	: 16/10/2008 S.O. No. :	Drawing Number	: D212-725-1
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 16/10/2008 Type : PURCHASED PARTS	Drawing Revision	:
Previous Run	: 42620	Material	: N/A
Written By	:	Due Date	: 23/10/2008
Checked & Approved By	: <u>JW 08.10.16</u>	Qty:	1 Um: Each
Comment	:		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	PG	PURCHASING
-----	----	------------



Comment: PURCHASING

Issue P/O: 7396 to Eagle Copters

"Assembly of D212-725-1-077 with Dart IPP D212-725-1-077"

Send a copy of this IPP

OCT 29 2008

2.0	D2127251077	Gusset
-----	-------------	--------



Comment: Qty: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

GUSSET

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
-----	-----------------	------------------



Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty Part Number Description Batch

1 D212-725-1-077 Gusset 7645211

Attach serviceable tags

OCT 29 2008

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-077 REV. E

Material Certification / Proof of Traceability / Certificate of Conformity required

Date: Thursday, 16/10/2008 4:40:36 PM
User: Julie Dawson

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 42638

Part Number: D2127251077

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



AS

Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

OCT 29 2008

5.0

QC5

INSPECT WORK TO CURRENT STEP



AS

Comment: INSPECT WORK TO CURRENT STEP

OCT 29 2008

6.0

PACKAGING 1

PACKAGING RESOURCE #1



N/A AS

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

OCT 29 2008

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



Work Order Number: 45211

Manufacture Dart Parts - Eagle S

*This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.***Squawk: 1.11**Discrepancy:

Fabricate D212-725-1-075, Bracket for Dart Aerospace.

Resolution:

D212-725-1-075, Bracket fabricated IAW D212-725-1 Dwg Pg.29. Material 2024 T3 .040 Batch No. 0921

1.11 Work Done By: Alvin Werner***The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*****AMO 6-81** Signature: Colin Gould on 10/23/2008**Squawk: 1.12**Discrepancy:

Fabricate D212-725-1-077 / -078, Gusset for Dart Aerospace.

Resolution:

D212-725-1-077 / -078, Gusset fabricated IAW D212-725-1 Dwg Pg. 30. Material 2024 T3 .040 Batch No. 0921.

1.12 Work Done By: Alvin Werner***The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*****AMO 6-81** Signature: Colin Gould on 10/23/2008**Squawk: 1.13**Discrepancy:

Fabricate D212-725-1-079 / -080, Gusset for Dart Aerospace.

Resolution:

D212-725-1-079 / -080 fabricated IAW D212-725-1 Dwg Pg. 30. Material 2024 T3 .040 Batch No. .0921

1.13 Work Done By: Alvin Werner***The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*****AMO 6-81** Signature: Colin Gould on 10/23/2008**Squawk: 1.14**Discrepancy:

Fabricate D212-725-1-081, Support for Dart Aerospace.

Resolution:

D212-725-1-081, Support fabricated IAW D212-725-1 Dwg Pg. 31. Material AISI 304 .050 Batch No 66150.

1.14 Work Done By: Alvin Werner***The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*****AMO 6-81** Signature: Colin Gould on 10/23/2008**Squawk: 1.15**Discrepancy:

Fabricate D212-725-1-083 / -084, Shelf Splice for Dart Aerospace.

Resolution:

D212-725-1-083 / -084, Shelf Splice fabricated IAW D212-725-1 Dwg Pg. 32. Material 2024 T3 .040 Batch No. .0921

1.15 Work Done By: Alvin Werner***The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*****AMO 6-81** Signature: Colin Gould on 10/23/2008

***** Original Maintenance Releases and Independent Control Inspection details are stored electronically at *****

***** Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software *****